

INSTRUCTIONS: 912 Adapter Plate

(For use with Kiene Model 900 and Model 900S Rebuild Stands)

APPLICATION: DETROIT DD15

MOUNTING INSTRUCTIONS:

THE MODEL 912 ADAPTER IS DESIGNED TO BE USED WITH EITHER THE KIENE MODEL 900 OR MODEL 900S REBUILD STAND.

NOTE: A COMPLETE REVIEW AND UNDERSTANDING OF THE MODEL 900 AND MODEL 900S OPERATING INSTRUCTIONS SHOULD BE MADE BEFORE USING THIS ADAPTER PLATE.

1. REMOVE COMPONENTS AND ACCESSORIES FROM THE RIGHT SIDE OF THE ENGINE IN PREPARATION FOR MOUNTING THE ADAPTER PLATE AS SHOWN ON NEXT PAGE.
2. CLEAN TWO M16 THREADS LOCATED IN THE LOWER FRONT QUADRANT OF THE ENGINE. USE THE SUPPLIED M16 PLUG TAP IF REQUIRED.
3. ATTACH THE UPPER ADAPTER PLATE USING 3 – M10 X 35MM LONG CAPS SCREWS AND WASHERS AND 4 – M12 X 40MM LONG CAP SCREWS AND WASHERS.
4. ATTACH THE LOWER ADAPTER PLATE USING 2 – M16 X 45MM LONG CAPS SCREWS AND WASHERS.
5. SLIDE THE FOUR SPACERS BETWEEN THE ADAPTER PLATES AND SECURE PLATES TOGETHER WITH 4 – 5/8" X 3 1/4" LONG CAP SCREWS AND WASHERS.
6. AFTER THE MOUNTING PLATE IS FIRMLY ATTACHED TO THE ENGINE, THE ENTIRE ASSEMBLY CAN BE MOUNTED ON THE STAND BY UTILIZING THE 6 - 5/8-11 X 1-3/4 LONG CAP SCREWS SUPPLIED WITH THE REBUILD STAND.

PARTS LIST

IN ADDITION TO ONE UPPER AND LOWER ADAPTER PLATES, THE FOLLOWING ITEMS ARE ALSO INCLUDED:

- 4 5/8"-18 X 3 1/4" LONG HEX CAP SCREW AND WASHER
- 3 M10 X 35MM LONG HEX CAP SCREW AND WASHER
- 4 M12 X 40MM LONG HEX CAP SCREW AND WASHER
- 2 M16 X 45MM LONG HEX CAP SCREW AND WASHER
- 4 SPACER
- 1 M16 X 1.5 PLUG TAP
- 1 INSTRUCTION SHEET

KIENE

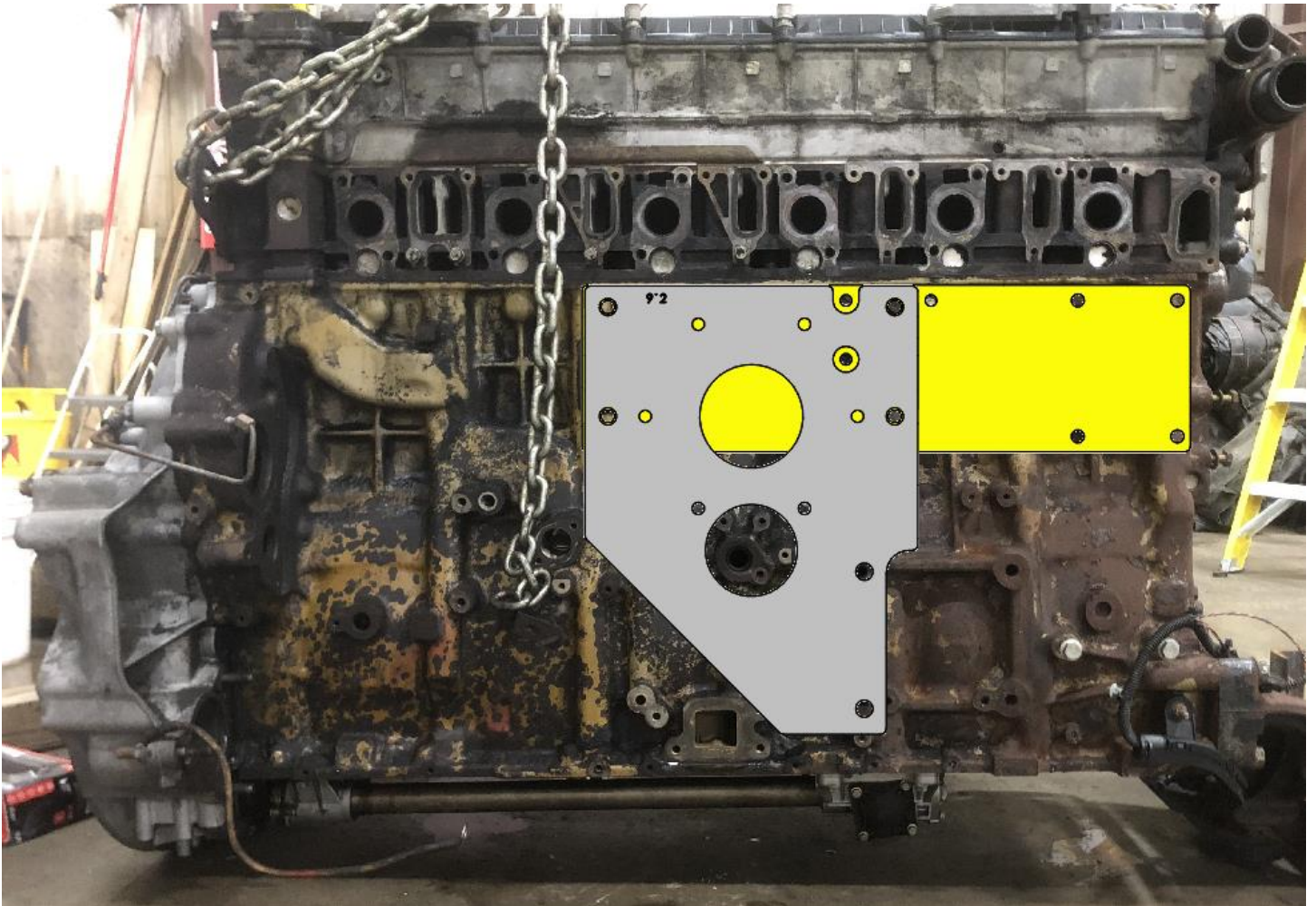
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